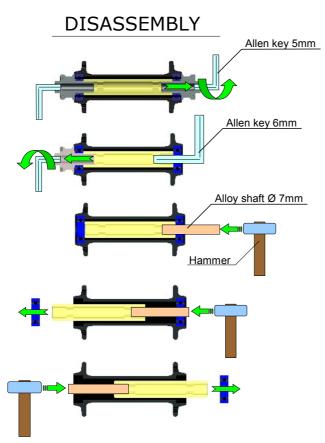
A291SB / A281SB



- 1/ Unscrew right side cap using 5mm allen key in both side caps.
- 2/ Unscrew out left side cap using 5mm allen key in side cap & 6mm allen key in axle.
- 3/ Put alloy shaft into the axle and knock on shaft by hammer.
- 4/ Knock out the left side bearing.
- **5/** Put alloy shaft into the axle and knock on shaft by hammer. Knock out the right side bearing.

ASSEMBLY

- 1/ Place a bearing near the bearing seat & put steel ring on it & knock on it with hammer to press bearing to correct position in hub shell.
- *Steel ring must only in touching with the inner & outer bearing ring to avoid any damage on the bearing!
- 2/ Put axle to hub shell first and bearing near the bearing seat of hub shell.
- 3/ Put the steel ring on the bearing and knock on it by hammer to press bearing to correct position in hub shell.
- 4/ Screw the left side cap using 5mm allen key & 6mm allen key in axle.
- 5/ Screw in right side cap using 5mm allen key in both side caps

